

## TABLE OF CONTENTS

	<u>Page</u>
ABSTRACT	ii
1. INTRODUCTION	1
2. CYCLE OPTIMIZATION	3
2.1 Parameter Optimization	3
2.1.1 Compressor Inlet Temperature ( $T_1$ )	3
2.1.2 Turbine Inlet Temperature ( $T_6$ )	8
2.1.3 Recuperator Effectiveness ( $E_R$ )	10
2.1.4 Pressure Loss Parameter ( $\beta$ )	14
2.1.5 Compressor Pressure Ratio ( $Pr_c$ )	15
2.1.6 Loop Pressure ( $P_2$ )	19
2.1.7 Compressor Specific Speed ( $N_{sc}$ )	20
2.1.8 Shaft Speed (N)	22
2.1.9 Working Fluid Molecular Weight (MW)	23
2.2 Design Optimization Methods	30
2.2.1 Parametric Design Point Program	32
2.2.2 Off-Design Evaluation Program	37
3. EQUIPMENT CONFIGURATIONS	38
3.1 Turbomachinery	38
3.2 Bearings	38
3.3 Heat Exchangers	41
4. SYSTEM DESIGN AND OPTIMIZATION EXAMPLES	55
4.1 25 to 75 $KW_e$ Space Power Systems	55
4.1.1 Shotgun Plots	56
4.1.2 Single Value Parametric Study	58
4.1.3 Variations in $T_6$ and Power	60
4.1.4 50 $KW_e$ Space Power System	63
4.2 1000 to 2000 HP Designs	66
4.2.1 Engine Design Philosophy	66
4.2.2 Engine Design Features	67
4.2.3 Low Temperature Engine Design	74
4.2.4 High Temperature Heat Sources	74
4.3 12,000 HP Engine Design	78

TABLE OF CONTENTS (CONTD)

	<u>Page</u>
5. ENGINE DESIGN SUMMARY	93
5.1 Brayton Cycle Demonstrator (BCD)	93
5.2 Brayton Rotating Unit (BRU)	93
5.3 Turboalternator-Compressor (TAC)	95
5.4 Mini-Brayton Rotating Unit (Mini-BRU)	97
5.5 CCPS40-1 Engine Program	103
6. REFERENCES	107
ACKNOWLEDGMENTS	108